Achieved improved work efficiency and quality through stable workpiece lifting

Application

Lifting

Lifting stage of excimer laser annealing equipment for small and medium-size displays

Evaluation

The strength of NanoTEM as a venture company is its ability to provide fine-tuned services, such as changing the composition of a product according to the application.

Because wax is no longer necessary, we were able to eliminate processes and succeeded in improving work efficiency.

**Application** 

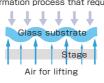
Grinding

Holding stage used in artificial sapphire grinding for LCD and LED products

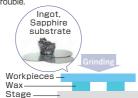
There are many other interesting products in addition to aeroFIX. In particular, we are also interested in the grinding wheels.

Because laser annealing involves directing the laser onto the workpiece, focusing is difficult. We wanted the laser to contact the workpiece when it is lifted, however it was not possible to resulting in a large improvement in work securely hold the workpiece with conventional efficiency. Laser beam

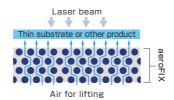
(poly-Si formation process that requires lifting)



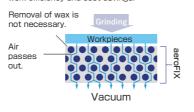
Wax is used to hold sapphire substrates in the to be removed and cleaned which involves time and trouble



The introduction of aeroFIX produces precise, stable lifting that makes focusing easy. The fine pores deliver powerful partial chucking,



The introduction of aeroFIX achieved stable process of grinding. However, the wax needs holding without the use of wax. Eliminating the wax-related work resulted in a large increase in work efficiency and cost savings.



Excellent technical capabilities helped us resolve all issues and turn our attention to new challenges.

Evaluation

Suction

Film holding stage for

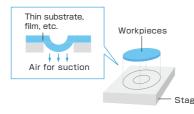
In addition to flat surface suction, there are many advanced technology products such as suction rollers and precision lifters that may be able to use in other processes.



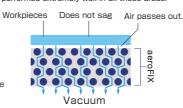
next-generation displays

Film is lifted by air from minute pores

With conventional vacuum chucks, the film The reasons for introducing aeroFIX were the material would be sucked into the air holes on following: (1) partial chucking without sagging, the suction surface, causing sagging and (2) capable of holding large areas, (3) quality problems.



produces no dust, (4) produces no static electricity, (5) high cost performance. It has performed extremely well in all these areas.



Creative ideas with high future potential, and the possibility of collaborative technical development

Suction.

grinding

We intend to work together, starting with joint technical

utilizing new technologies.

Our company develops and sells grinding We viewed the actual NanoTEM equipment and equipment, however holding the workpieces technologies, and were highly impressed with during grinding has been a difficult issue for us, their technical capabilities and originality - more and we felt the need to develop products so than we expected, in fact. We felt that there is much future potential for the use of porous alumina and the technologies developed for grinding in technologies (for fixed abrasive grains) that are not currently in the mainstream.

Information about free lending of samples and sales of regular products Free sample lending

NanoTEM has prepared free samples that are available to borrow. They can be tested immediately in an environment where compressed air can be used. Please request a sample from our company's website. Customers can also bring products to our company for tests.

Sales of regular products We sell regular products in a range of predetermined sizes. For details, please contact us via our website

The information in this catalog may be changed without notice. Unauthorized reproduction of the contents of this catalog is prohibited.

Vacuum chucks for

general grinding

### Contact



Nano-TEM

NanoTEM Co. Ltd.,

3-2-10 Jooka, Nagaoka-shi, Niigata, 940-0021 TEL:0258-22-6725 FAX:0258-22-6726 E-mail:tech@nano-tem.com

http://nano-tem.com/en/





## Lifts, Holds and Carries

High precision porous ceramic vacuum chuck



With improvements in miniaturization and high-precision technologies, and higher performance of solar cells, LEDs, semiconductors, LCDs, organic EL, PCBs, and a broad range of other products, there is growing need for vacuum chucks that deliver higher levels of precision and performance.

The aeroFIX developed by NanoTEM is a completely new type of vacuum chuck that utilizes our original ceramic sintering technology to resolve the issues facing conventional through-hole type vacuum chucks!

### What is aeroFIX?

### aeroFIX is a next-generation vacuum chuck that was created from original NanoTEM technologies.

The original NanoTEM ceramic sintering method that controls the eutectic reaction of the primary agent and auxiliary agent produces uniform  $2\mu m$  pores that were impossible with conventional technologies, producing 40% porosity that achieves both light weight and high strength. It can be used in a wet or dry environment, also in a high temperature environment up to 150°C.

### Original technology that enables partial chucking.

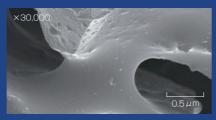
aeroFIX achieves "partial chucking" that can securely fasten precision parts and other workpieces which cover only a part of the suction surface. This is made possible by the  $2\mu$ m pores that are produced by an original NanoTEM material that contains alumina, and by our original sintering

It is no longer to necessary to change the chuck for each different workpiece.

### Chucking performance that protects the quality of precision workpieces.

Because aeroFIX pore sizes are so small and uniform, it is possible to prevent workpiece deformation and also to prevent loss of suction force caused by clogging with dust.

Because complete sintering is performed during the manufacturing process, there is no dust produced from inside the product preventing effects on the service environment and eliminating static electricity.



	aeroFIX	Conventiona through-hole product
Surface resistance	0	×
Use with thin workpieces	0	×
Partial chucking	0	×
Suction strength	0	△*
Use in wet environments	0	<b>©</b> *
Use in high-temp. environments	6 ()	×
Cost	0	Δ
	w. vb	

Primary material

40

MPa) 50 GPa) 50

nal 7-8

Alumina

### aeroFIX product lineup We can produce sizes and shapes to meet a wide range of customer requests.

Reflectivity (%)



### [Specifications] Black 2 $\mu$ m regular type

or	Black	Hardness (HRH sc
e size (μm)	2	Porosity (%)
ness and	Target 20, commit 30	Bending strength
llelism (µm)	(for a square 500 mm on a side)	Young's modulus
meation flow (L/min)	2 or less (when vacuum is measured)	Thermal conductiv
sity (g/cm3)	2.5 - 2.7	Coefficient of ther expansion (10-6 /K)
ace resistance (Ω/sq)	106 - 109	

5 - 6

# advantages of aeroFIX

### Use as an antistatic material!

Resolves contamination issues for ultra-thin PCB and other workpieces!

Because this product does not carry or discharge static electricity. the addition of an ionizer or other neutralizing equipment is not necessary. This makes it possible to dependably handle precision product workpieces.

workpieces

vacuum

The workpiece is lifted up by the

floating unit and can be freely moved

on the vacuum pads with the

This is the advanced NanoTEM

technology that individually controls

the air supply and vacuum suction to produce positive and

smallest of force

Reduce the risk of

workpiece contamination!

Achieve non-contact floating transport!

negative



### Partial chucking is possible!

A single unit that can be used with a wide range of workpiece sizes!

Can be used in wet and dry environments and with a wide range of

It is not necessary to maintain a lineup of shapes and sizes for different workpieces, producing cost savings and improved work efficiency.

Fasten any workpieces anv size! aeroFIX



aeroFIX

### Space savings!

The suction rolls!

The suction rolls allow chucking and high-speed transport of film materials without leaving suction marks on them.

Because fastening at any part is possible, this product delivers space savings on plant production lines.



High-performance, high-precision,

This product solves the issues of deformation, sagging, strain, and

edge warping that plague aluminum, stainless steel, and other

The use of ultra-fine micron-order pores and our original evacuation

system allows dependable handling of thin, delicate workpieces

uniform suction force!

Perfect for films and other thin,

delicate workpieces!

conventional vacuum chucks.

Conventional chucks

without deforming them

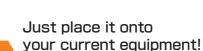
poorly suited to fastening thin items

Aluminum, stainless steel, etc









Convenient & cost-saving!

Simply place the fixed top plate onto the vacuum chuck that you currently use to deliver high performance and function No fastening parts are required.



aeroFIX Existing table



Watch the video below for an introduction to the aeroFIX features and specific examples of how it is used. http://nano-tem.com/product/aerofix.html



See the reverse side for comments from user companies.